

## 14" – 45" Flange Facer (AX1445)

RANGE		
Facing diameter	355mm – 1143mm	14" – 45"
Clamping diameter	355mm – 965mm	14" – 38"
Tool Post travel	40mm	1.6"
Max Swing diameter	1220mm	48"
Min Swing diameter	830mm	32.7"
Drive - Pneumatic		
Supply Pressure	6 bar	90 PSI
Air Consumption	2.9m3/min	102 CFM
RPM	0 – 30 RPM	
FEED RATES		
Per Revolution (N-IN-OUT)		
POS 1	0.18mm	0.007"
POS 2	0.25mm	0.010"
POS 3	0.46mm	0.018"
POS 4	0.84mm	0.033"
WEIGHTS & Dimensions		
Machine weight	105 kg	231 lbs
14" Base	10 kg	22 lbs
20" Base	28 kg	62 lbs
Overall Machine height	443mm	17.44"
Mounting Base thickness	63.5mm	2.5"

Minimum  
rotational  
diameter  
830 mm  
(32.7")

Maximum  
rotational  
diameter  
1220 mm  
(48.0")

Overall  
machine  
height  
above  
flange  
face  
280 mm  
(11")

