

## 28" – 72" Flange Facer (SX2872)

TECHNICAL DETAILS		
Facing diameter	711mm – 1829mm	28" – 72"
Clamping diameter	660mm – 1727mm	26" – 68"
Tool Post travel	40mm	1.6"
Rotational diameter	1300mm – 1880mm	51" – 74"
Drive – Pneumatic		
Supply Pressure	6 bar	90 PSI
Air Consumption	2.9m <sup>3</sup> /min	102 CFM
FEED RATES		
Per Revolution(N-OUT-IN)		
POS 1	0.18mm	0.007"
POS 2	0.25mm	0.010"
POS 3	0.46mm	0.018"
POS4	0.84mm	0.033"
WEIGHTS & DIMENSIONS		
Machine weight	62 kg	137 lbs
Base Weight (Min. Diam.)	82 kg	180 lbs
Base Weight (Max Diam.)	135 kg	298 lbs
Counter Weights (total)	82 kg	180 lbs
Mounting Base Thickness	167mm	6.6"
Overall Machine height	600mm	23.6"

Minimum  
rotational  
diameter  
1300 mm  
(51.0")

Maximum  
rotational  
diameter  
1880 mm  
(74.0")

