

## 0 – 8” Flange Facer (MM200e)

| Description                                | Value         |            |
|--------------------------------------------|---------------|------------|
| Clamping Range                             | 76mm – 205mm  | 3” – 8”    |
| <b>Machining Range</b>                     |               |            |
| Facing Diameter                            | 0 – 205mm     | 0 – 8”     |
| RTJ Seal Groove Range                      | 0 – R31       |            |
| Cranked Tool                               | 100mm – 205mm | 4” – 8”    |
| <b>Tool Post Stroke</b>                    |               |            |
| X - Axis                                   | 0 – 67mm      | 0 – 2.6”   |
| Z - Axis                                   | 0 – 25mm      | 0 – 1”     |
| <b>Feed Rates (<i>per machine rev</i>)</b> |               |            |
| 1.75mm Lead screw                          | 0 – 0.484mm   | 0 – 0.019” |
| <b>Other</b>                               |               |            |
| Max Motor Speed ( <i>free</i> )            | 597 RPM       |            |
| RPM (max)                                  | 40            |            |
| Supply Pressure                            | 6 bar         | 87 PSI     |
| Operational Weight                         | 20kg          | 44Lbs      |
| Designed for General Use                   |               |            |

