

3" – 21" Flange Facer (AX321)

RANGE		
Facing diameter	76.2mm – 660mm	3" – 21"
Clamping diameter	75mm – 250mm	2.95" – 10"
Min. Rotational diameter	482mm	19"
Max. Rotational diameter	550mm	21.65"
Tool Post travel	63.5mm	2.5"
RPM range	0 - 72	
Drive - Pneumatic		
Supply Pressure	6 bar	90 PSI
Air Consumption	1.6m3/min	60 CFM
FEED RATES		
Direction		
OUT/ Course Lead Screw	1.0mm/rev	0.039"/rev
OUT/ Fine Lead Screw	0.25mm/rev	0.010"/rev
IN/ Course Lead Screw	0.66mm/rev	0.025"/rev
IN/ Fine Lead Screw	0.16mm/rev	0.006"/rev
WEIGHTS & DIMENSIONS		
Machine weight	31 kg	68 lbs
Machine height	450mm	17.7"

